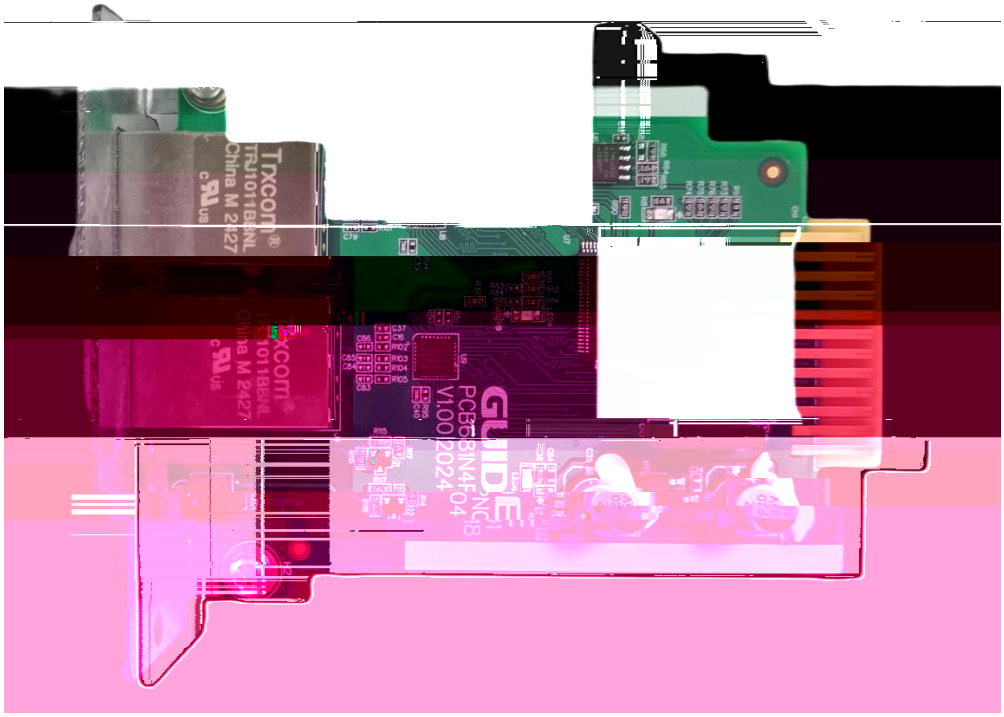
EtherCat

GDHF681N4EC01A



Wuhan Guide Technology Co.,Ltd.

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EtherCat 12

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EtherCat 18

PPO 18

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LED 27

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EtherCat 28

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EtherCat 32

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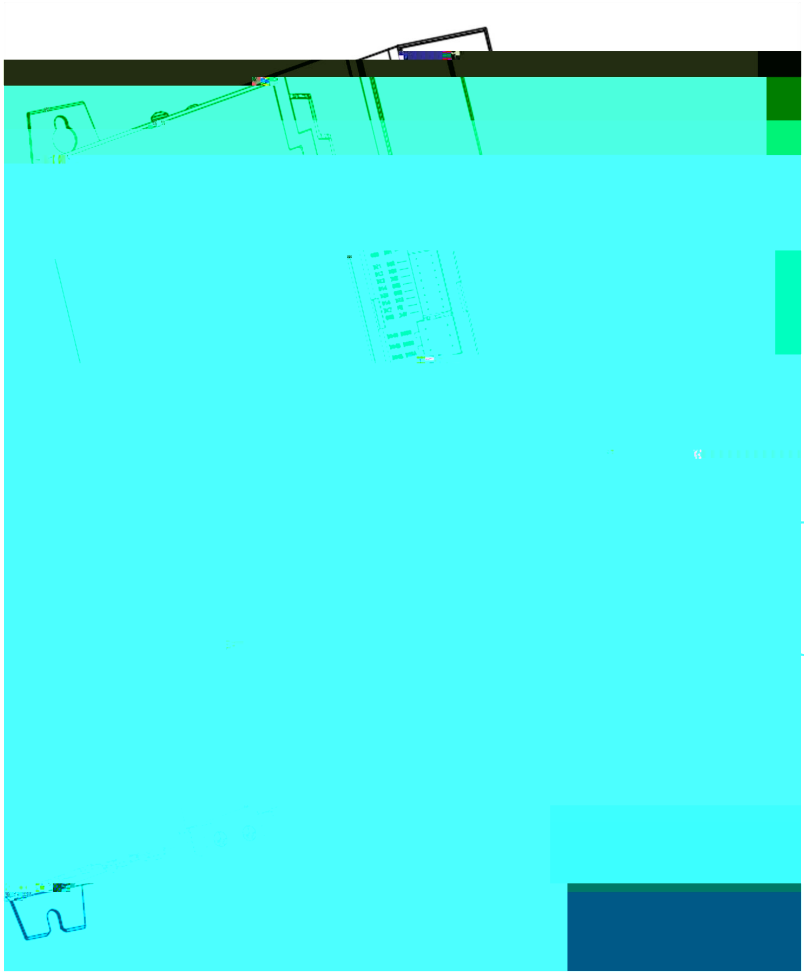
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- EtherCat

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通讯扩展卡
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EtherCat

GDHF681N4EC01A RJ45-1

RJ45-2

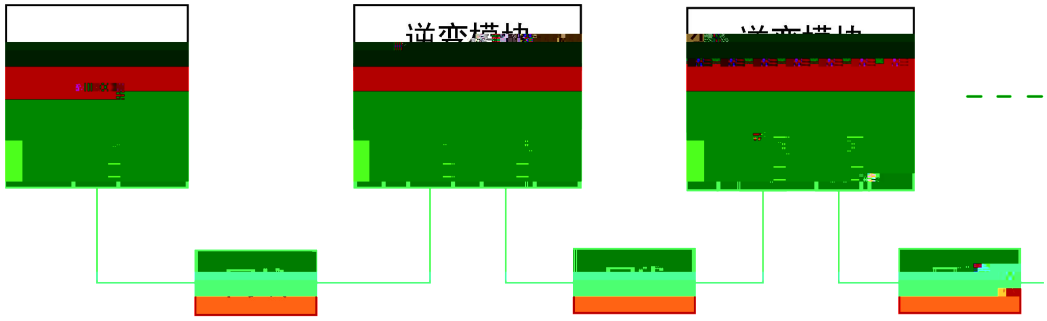
RJ45-1	A
RJ45-2	B

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GDHF681N4EC01A

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www.gdetec.com ESI

GSDML- -GUIDE-ET.XML

EtherCat

GDHF681N4EC01A

EtherCat

P33.0		[0] [1]	0 1	0
P33.2		[0]PP01 [1]PP02 [2]PP05	0 2	1
P33.5		[0] [1] [2] [3]	0 3	0
P33.6		ms	0 1000	50
P33.7		[0] [1]	0 1	1
P33.8		s	0.0 10.0	3.0
P33.9	[WO]		0 1000	0
P33.10	[WO]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0
…	…	…	…	…
P33.45	[WO]		0 1000	0

P33.46	[WO]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 4	0
…	…	…	…	…

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[0] EtherCat

[1] EtherCat

EtherCat

PPO Parameter/Process Data Objects, /

EtherCat PPO

2 PPO

PPP05

HF681N

PLC

HF681N

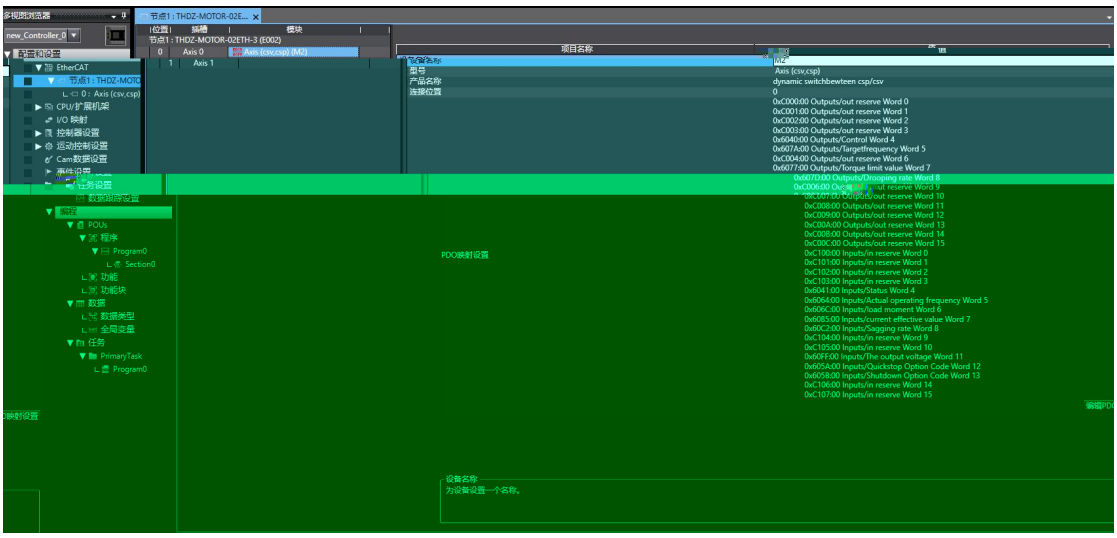
PLC

EtherCat GDHF681N4EC01A

100Mb/s

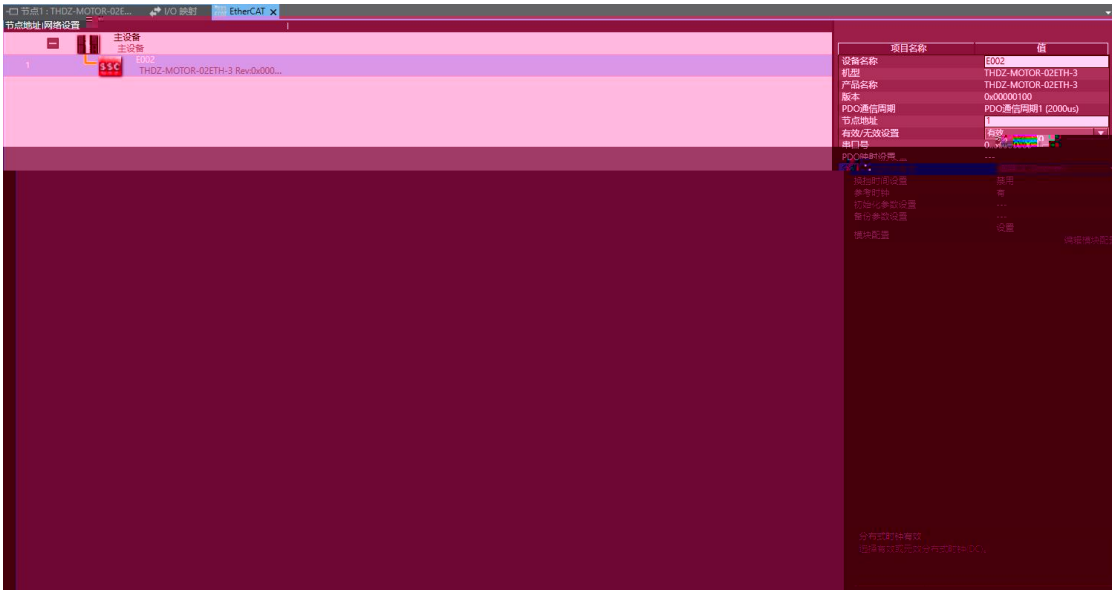
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EtherCAT
节点地址/网络设置
主设备
项目名称
值
设备名称
E002
机型
THDZ-MOTOR-02ETH-3
产品名称
THDZ-MOTOR-02ETH-3
版本
0x00000100
PDO通信周期
PDO通信周期1 (2000us)
节点地址
有效/无效设置
有效

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EtherCat GDHF681N4EC01A

EtherCat EtherCat

PPO Parameter/Process Data Objects

/ PPO

PPO

	W0	W1	W2	W3	W4	W5	W6	W7	W8	W9	W10	W11	W12	W13	W14	W15

PLC

W0	PA_CTRL	bit		
		0	PA_ENABLE	‘0’ ‘1’
		1	WRITE	‘0’ ‘1’
		2	SAVE_to_FLASH	‘0’ ‘1’ FLASH
		3 ~ 15	Reserved	
W1	Address	byte	[15..08]	[07..00]
		Data		
W2	0	0		
W3	Data	16		

PLC

		bit		
		0	Reserved	
		1	Reserved	
	PA_STATUS	2	SAVE_to_FLASH	‘0’ ‘1’ FLASH
W0		3	ILLEGAL_ADDRESS	‘0’ ‘1’
		4 ~ 15	Reserved	
W1	Address	byte	[15..08]	[07..00]
		Data		
W2	0		0	
W3	Data		16	

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HF681N

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CW0.0	RUN	‘0’ ‘1’
CW0.1	RUN@REV	‘0’ ‘1’
CW0.2	AntiCrabOpen	‘0’ ‘1’

CW0.3	RESET	‘0’
		‘1’
CW0.4	External FAULT	

CWO.13		‘ 01 ’ 2 ‘ 10 ’ 3 ‘ 11 ’ 4
CWO.14	TORQUE_ZERO	‘ 0 ’ ‘ 1 ’
CWO.15	FREE_RUNNING_STOP	‘ 0 ’ ‘ 1 ’

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SW0.0	READY	‘0’ ‘1’
SW0.1	RUN	‘0’ ‘1’
SW0.2	FAULT	‘0’ ‘1’
SW0.3	MOTOR BRAKE	‘0’ ‘1’
SW0.4	WARNING	‘0’ ‘1’
SW0.5	DIRECTION	‘0’ ‘1’
SW0.6	M_STEP0	1 ‘0’ 1 ‘1’ 1
SW0.7	M_STEP1	2 ‘0’ 2 ‘1’ 2

SW0.8	M_STEP2	3 ‘0’ 3 ‘1’ 3
SW0.9	M_STEP3	4 ‘0’ 4 ‘1’ 4
SW0.10	Reserved	
SW0.11	Reserved	
SW0.12	REMOTE/LOCAL	/ ‘0’ ‘1’
SW0.13	Reserved	
SW0.14 SW0.15	MOTION SEL	‘00’ 1 ‘01’ 2 ‘10’ 3 ‘11’ 4

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EtherCat

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LED

GDHF681N4EC01A 2 LED

LED

Err		EtherCat EtherCat
RUN		EtherCat EtherCat

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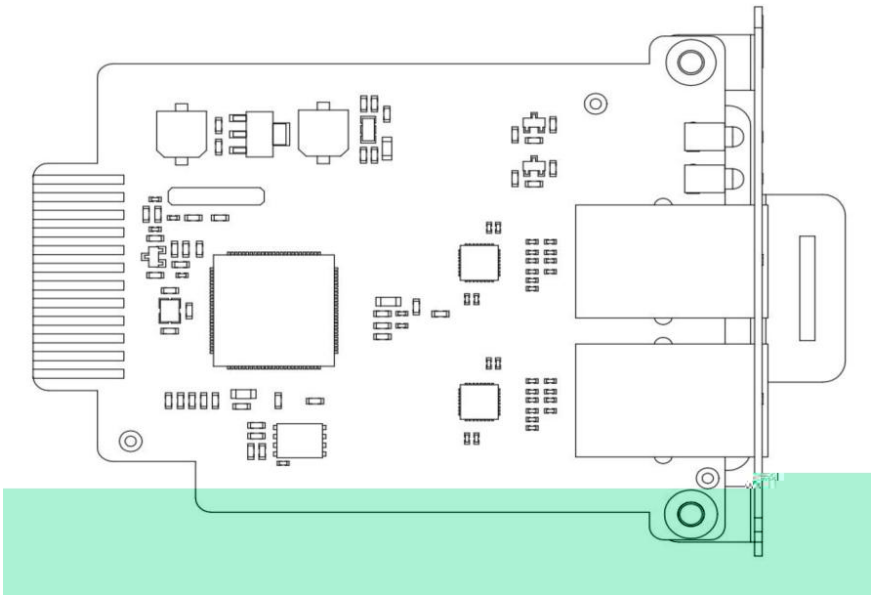
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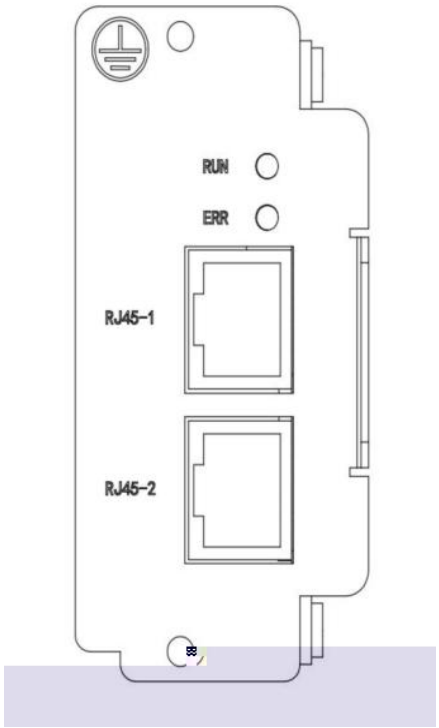
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	A EtherCat	B DIN 19245 Part1	
	135~165(3~20MHz)	100~130(f>100kHz)	W
	<30	<60	pF/m
	<110	--	Ω/km
	>0.64	>0.53	mm
	>0.34	>0.22	mm^2

100

100Mbit/s

EtherCat

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